

2.0 Toyota EDI Technical Specifications

2.1 810 Accounts Receivable Detail List

INFORMATION TMM REQUIRES FROM TRADING PARTNER

SCOPE THIS INFORMATION INCLUDES START-UP INFORMATION SPECIFIC TO

TRADING PARTNER.

APPROACH THE FOLLOWING INFORMATION WILL BE REQUIRED BEFORE THE

TRADING PARTNER CAN COMPLETE CERTIFICATION TO EXCHANGE

INFORMATION WITH TMM.

1. PRIMARY CONTACT NAME, ADDRESS & TELEPHONE NUMBER, & FAX NUMBER.

2. ALTERNATE CONTACT NAME, ADDRESS & TELEPHONE NUMBER, & FAX NUMBER.

3. PLANT NAME, ADDRESS, TMM'S SUPPLIER NUMBER & DUNS NUMBER.

4. CONFIRM START-UP DATE.



DATA REQUIREMENTS

MISCELLANEOUS STANDARD: ANSI X12 - AIAG VERSION: 004010 EDI ACKNOWLEDGMENT FUNCTIONAL ACKNOWLEDGMENT - 997 WILL BE SENT WITHIN 24 HOURS OF PROCESSING THE DOCUMENT. EVERY TRADING PARTNER MUST PICK UP THEIR ACKNOWLEDGMENTS. DOCUMENTATION CHANGES TMM WILL GIVE TRADING PARTNERS A MINIMUM OF FOUR WEEKS NOTICE BEFORE IMPLEMENTING
SENT WITHIN 24 HOURS OF PROCESSING THE DOCUMENT. EVERY TRADING PARTNER MUST PICK UP THEIR ACKNOWLEDGMENTS. DOCUMENTATION TMM WILL GIVE TRADING PARTNERS A MINIMUM
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DOCUMENTATION TMM WILL GIVE TRADING PARTNERS A MINIMUM
CHANGES OF FOUR WEEKS NOTICE BEFORE IMPLEMENTING
FORMAT CHANGES.
SEPARATORS SEGMENT : '\$'
ELEMENT : '*'
SUB-ELEMENT : '#'
SOB EEDINEI (1 . II
WRAPPED ALL DATA WILL BE TRANSMITTED / RECEIVED IN
AN 80 BYTE RECORD LENGTH.
THE OUBTTE RECORD ELITOTII.
DATA FREQUENCY DAILY
TRANSMITTING ALL ELECTRONIC INVOICES (810) ARE EXPECTED
INSTRUCTIONS WITHIN 24 HOURS OF SHIPMENT
VALUE ADDED NETWORK STERLING INFORMATION BROKER
(VAN) DIVISION OF SBC
4600 LAKEHURST CT.
P.O. BOX 7160
COLUMBUS, OH. 43017-0760
CONTACT: 877-432-4300



HOW TO BECOME CERTIFIED

SCOPE:

BEFORE A TRADING PARTNER CAN DO PRODUCTION EDI WITH TMM, THEY MUST BE CERTIFIED, THAT IS COMPATIBLE WITH TMM'S EDI ENVIRONMENT.

APPROACH:

EVERY TRADING PARTNER MUST SHOW COMPATIBILITY WITH TMM'S:

- 1. NETWORK
- 2. COMMUNICATION SOFTWARE
- 3. DATA FORMAT

CERTIFICATION IS FORMALLY COMPLETED WHEN TOYOTA HAS COMPLETED ALL NETWORK AND TRANSACTION TESTING.

TRANSACTION TESTING WILL NOT BE COMPLETE UNTIL EACH SUPPLIER COMPLETES PARALLEL TESTING WITH TMM INVOLVING SENDING IN THE CURRENT METHOD ARDL (DISKETTE) AND THE DATA VIA EDI.

THE LENGTH OF THE PARALLEL TESTING WILL BE DETERMINED BY TMM.



GENERAL INFORMATION AND PROBLEM REPORTING

SCOPE:

INCLUDES TRADING PARTNERS PROBLEMS AND INQUIRIES CONCERNING TMM'S MAILBOX, NETWORK, OR DATA FORMAT.

EDI SYSTEMS & NETWORK CONTROL

QUESTIONS DURING TESTING & CERTIFICATION

PLEASE CONTACT: 877-401-7374 + APPROPRIATE OPTION #

ALL OTHER CUSTOMER SUPPORT QUESTIONS:

PLEASE CONTACT: 502-868-4357



810 Invoice Layout

Functional Group=IN

This Draft Standard for Trial Use contains the format and establishes the data contents of the Invoice Transaction Set (810) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business and industry practice relative to the billing for goods and services provided.

		X12 ANSI REQUIRI	EMENTS '	Ver. 4010			TOYOTA REQ
Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Notes</u>	<u>Usage</u>
	ISA	Interchange Control Header	M	1			Must use
	GS	Functional Group Header	M	1			Must use

Heading:

		X12 ANSI REQUIRE	MENTS '	Ver. 4010			TOYOTA REQ
Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Notes</u>	<u>Usage</u>
010	ST	Transaction Set Header	M	1			Must Use
020	BIG	Beginning Segment for Invoice	M	1			Must Use

Detail:

		X12 ANSI REQUIRE	EMENTS '	Ver. 4010			TOYOTA REQ
<u>Pos</u>	<u>Id</u>	Segment Name	<u>Req</u>	Max Use	Repeat	<u>Notes</u>	<u>Usage</u>
LOO	<u> P ID - IT1</u>				<u>200000</u>		
010	IT1	Baseline Item Data (Invoice)	M	1			Must Use
120	REF	Reference Identification	M	>1			Must Use
150	DTM	Date/Time Reference	M	1			Must Use

Summary:

		X12 ANSI REQUIREM	MENTS	Ver. 4010			TOYOTA REQ
Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	Notes	<u>Usage</u>
010	TDS	Total Monetary Value Summary	M	1			Must Use
070	CTT	Transaction Totals	O	1		N3/070	Must Use
080	SE	Transaction Set Trailer	M	1			Must Use
	GE	Functional Group Trailer	M	1			Must Use
	IEA	Interchange Control Trailer	M	1			Must Use

Notes:

3/070 Number of line items (CTT01) is the accumulation of the number of IT1 segments.



ISA - Interchange Control Header

Pos: Max: 1 Not Defined - Mandatory Loop: N/A Elements: 16

User Option(Usage): Must use

To start and identify an interchange of zero or more functional groups and interchange-related control segments

Eleme	nt Su	mmary:				
		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ
<u>Ref</u>	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
ISA01	I01	Authorization Information Qualifier	M	ID	2/2	Must use
		Description:				
		Code to identify the type of information in the				
		Authorization Information				
		Only Send Code 00				
ISA02	I02	Authorization Information	M	AN	10/10	Must use
		Description:				
		Information used for additional identification or				
		authorization of the interchange sender or the data in				
		the interchange; the type of information is set by the				
		Authorization Information Qualifier (I01)				
ISA03	I03	Only Send Senders Name	M	ID	2/2	Must use
15A05	103	Security Information Qualifier	IVI	ID	2/2	Must use
		Description: Code to identify the type of information in the Security				
		Information				
		Only Send Code – 01				
ISA04	I04	Security Information	M	AN	10/10	Must use
15/10-	104	Description:	171	7111	10/10	Wast asc
		This is used for identifying the security information				
		about the interchange sender or the data in the				
		interchange; the type of information is set by the				
		Security Information Qualifier (I03)				
		Sender Duns #				
ISA05	105	Interchange ID Qualifier	M	ID	2/2	Must use
		Description:				
		Qualifier to designate the system/method of code				
		structure used to designate the sender or receiver ID				
		element being qualified				
		Typically Send Code ZZ				
ISA06	I06	Interchange Sender ID	M	AN	15/15	Must use
		Description:				
		Identification code published by the sender for other				
		parties to use as the receiver ID to route data to them;				
		the sender always codes this value in the sender ID				
		element Tunically Cond DUNG Symplian Code (i.e.				
		Typically Send DUNS - Supplier Code (i.e. 123456789-12345)				
ISA07	105	Interchange ID Qualifier	M	ID	2/2	Must use
15/10/	103	Description:	141	ענ	<i>41 4</i>	winst use
		Qualifier to designate the system/method of code				
		structure used to designate the sender or receiver ID				
		element being qualified				
		Only Send Code 01				
ISA08	I07	Interchange Receiver ID	M	AN	15/15	Must use
		Description:				
		Identification code published by the receiver of the				
		data; When sending, it is used by the sender as their				
		sending ID, thus other parties sending to them will use				
		this as a receiving ID to route data to them				
		Refer To Note 1				
		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ.
Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
					-	



ISA09	I08	Interchange Date	M	DT	6/6	Must use
		Description:			2, 2	
		Date of the interchange				
ISA10	I09	Interchange Time	M	TM	4/4	Must use
		Description:				
		Time of the interchange				
ISA11	I10	Interchange Control Standards Identifier	M	ID	1/1	Must use
		Description:				
		Code to identify the agency responsible for the control				
		standard used by the message that is enclosed by the				
		interchange header and trailer				
		Only Send Code U				
ISA12	I11	Interchange Control Version Number	M	ID	5/5	Must use
		Description:				
		Code specifying the version number of the interchange				
		control segments				
		Only Send Code 00400				
ISA13	I12	Interchange Control Number	M	N0	9/9	Must use
		Description:				
T Q		A control number assigned by the interchange sender				
ISA14	I13	Acknowledgment Requested	M	ID	1/1	Must use
		Description:				
		Code sent by the sender to request an interchange				
		acknowledgment (TA1)				
TC 4 1 5	T1 4	Only Send 0 – "No"	1.1	ID	1 /1	34
ISA15	I14	Usage Indicator	M	ID	1/1	Must use
		Description:				
		Code to indicate whether data enclosed by this				
		interchange envelope is test, production or information Only Send Codes T,P – "Test" or "Production"				
ISA16	I15	Component Element Separator	M	ID	1/1	Must use
13A10	113	Description:	IVI	Ш	1/1	Wiust use
		Type is not applicable; the component element				
		separator is a delimiter and not a data element; this				
		field provides the delimiter used to separate component				
		data elements within a composite data structure; this				
		value must be different than the data element separator				
		and the segment terminator				
						I

Notes:

1. Valid Codes are: TMM'S DUNS NUMBER:

> 961659588 - TEMA 107978962 - TMMAL 821678378 - TMMBC 002121064 - TMMI 161955380 - TMMK 781098897 - TMMTX 170114776 - TMMTX 965703366 - TMMWV 510770452 - NUMMI



Max: 1

Elements: 8

Not Defined - Mandatory

Pos:

Loop: N/A

GS - Functional Group Header

User Option(Usage): Must use

To indicate the beginning of a functional group and to provide control information

Element Summary:

	220 802	X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ
Ref	Id	Element Name	Req	Type	Min/Max	Usage
GS01	479	Functional Identifier Code	M	ID	2/2	Must use
		Description:				
		Code identifying a group of application related				
		transaction sets				
		Only Send Code IN				
GS02	142	Application Sender's Code	M	AN	2/15	Must use
		Description:				
		Code identifying party sending transmission; codes				
		agreed to by trading partners				
		Senders DUNS				
GS03	124	Application Receiver's Code	M	AN	2/15	Must use
		Description:				
		Code identifying party receiving transmission; codes				
		agreed to by trading partners				
CC0.4	272	Refer To Note 1		DT	0./0	M
GS04	373	Date	M	DT	8/8	Must use
		Description: Date expressed as CCYYMMDD				
GS05	337	Time	M	TM	4/4	Must use
0303	331	Description:	171	1 1/1	4/4	wiust use
		Time expressed in 24-hour clock time as follows:				
		HHMM, where $H = hours (00-23)$, $M = minutes (00-23)$				
		59)				
GS06	28	Group Control Number	M	N0	1/9	Must use
		Description:				
		Assigned number originated and maintained by the				
		sender				
GS07	455	Responsible Agency Code	M	ID	1/2	Must use
		Description:				
		Code identifying the issuer of the standard; this code is				
		used in conjunction with Data Element 480				
~~~	400	Only Send Code X				
GS08	480	Version / Release / Industry Identifier Code	M	AN	1/12	Must use
		Description:				
		Code indicating the version, release, subrelease, and				
		industry identifier of the EDI standard being used,				
		including the GS and GE segments; if code in DE455 in GS segment is X, then in DE 480 positions 1-3 are				
		the version number; positions 4-6 are the release and				
		subrelease, level of the version; and positions 7-12 are				
		the industry or trade association identifiers (optionally				
		assigned by user); if code in DE455 in GS segment is				
		T, then other formats are allowed				
		Only Send Code 004010				

## **Semantics:**

- 1. GS04 is the group date.
- 2. GS05 is the group time.
- The data interchange control number GS06 in this header must be identical to the same data element in the associated functional group trailer, GE02.



## **Comments:**

1. A functional group of related transaction sets, within the scope of X12 standards, consists of a collection of similar transaction sets enclosed by a functional group header and a functional group trailer.

### **Notes:**

1. Valid Codes are:

TMM'S DUNS NUMBER:

961659588 - TEMA 107978962 - TMMAL 821678378 - TMMBC 002121064 - TMMI 161955380 - TMMK 781098897 - TMMNK 170114776 - TMMTX 965703366 - TMMWV

510770452 - NUMMI



# **ST - Transaction Set Header**

Pos: 010 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

User Option(Usage): Must use

To indicate the start of a transaction set and to assign a control number

# **Element Summary:**

		X12 ANSI REQUIREMENTS Ver. 4	1010			TOYOTA REQ.
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
ST01	143	Transaction Set Identifier Code Description: Code uniquely identifying a Transaction Set Only send code 810	M	ID	3/3	Must use
ST02	329	Transaction Set Control Number Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set	M	AN	4/9	Must use

## **Semantics:**

1. The transaction set identifier (ST01) used by the translation routines of the interchange partners to select the appropriate transaction set definition (e.g., 810 selects the Invoice Transaction Set).



# **BIG - Beginning Segment for Invoice**

Pos: 020 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

User Option(Usage): Must use

To indicate the beginning of an invoice transaction set and transmit identifying numbers and dates

# **Element Summary:**

		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ.
Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
BIG01	373	Date	M	DT	8/8	Must use
		<b>Description:</b> Date expressed as CCYYMMDD				
BIG02	76	Invoice Number	M	AN	5/5	Must use
		<b>Description:</b> Supplier Number + Plant Code				

## **Semantics:**

1. BIG01 is the invoice issue date.



# Loop IT1 Pos: 010 Repeat: 200000 Optional Loop: IT1 Elements: N/A

To specify the line item data for the invoice and related transactions

## **Loop Summary:**

		X12 ANSI REQUIREMENTS	S Ver. 4010			TOYOTA REQ.
Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Usage</u>
010	IT1	Baseline Item Data (Invoice)	M	1		Must Use
120	REF	Reference Identification	M	2		Must Use
150	DTM	Date/Time Reference	M	1		Must Use



# **IT1 - Baseline Item Data (Invoice)**

Pos: 010 Max: 1
Detail - Mandatory
Loop: IT1 Elements: 11

User Option(Usage): Must Use

To specify the basic and most frequently used line item data for the invoice and related transactions

		X12 ANSI REQUIREMENTS Ver. 4010				TOYOT. REQ <u>.</u>
<u>Ref</u>	<u>Id</u>	Element Name	Req	<u>Type</u>	Min/Max	<u>Usage</u>
T101	350	Assigned Identification	M	AN	4/4	Must Us
		Description:				
		Card Number – Refer Notes 1,4				
T102	358	Quantity Invoiced	X	R	1/10	Used
		Description:				
		Number of units invoiced – No decimals				
T103	355	Unit or Basis for Measurement Code	X	ID	2/2	Used
		<b>Description:</b>				
		Code specifying the units in which a value is being				
		expressed, or manner in which a measurement has been				
		taken				
		Only use code EA – "Each"				
T104	212	Unit Price	X	R	1/14	Used
		Description:				
		Price per unit of product, service, commodity, etc.				
T105	639	Basis of Unit Price Code	O	ID	2/2	Used
		<b>Description:</b>				
		Code identifying the type of unit price for an item				
		Only use code QT – "Quoted"				
T106	235	Product/Service ID Qualifier	X	ID	2/2	Used
		Description:				
		Code identifying the type/source of the descriptive				
		number used in Product/Service ID (234)				
		Only use code PN – "Part Number"				
T107	234	Product/Service ID	X	AN	10/12	Used
		Description:				
		Code identifying the type/source of the descriptive				
		number used in Product/Service ID (234)				
		TMM Part Number and Color Code–Refer Notes 2,5				
T108	235	Product/Service ID Qualifier	X	ID	2/2	Used
		Description:				
		Code identifying the type/source of the descriptive				
		number used in Product/Service ID (234)				
		Only use code PK – "Pack"				
T109	234	Product/Service ID	X	AN	1/1	Used
		Description:				
		Packaging Code				
		Only use code 1				
T110	235	Product/Service ID Qualifier	X	ID	2/2	Used
		Description:				
		Code identifying the type/source of the descriptive				
		number used in Product/Service ID (234)				
		Only use code ZZ – Refer Note 3				
T111	234	Product/Service ID	X	AN	2/2	Used
		Description:				
		Dock Code Reader				



### **Syntax:**

- 1. P020304 If either IT102,IT103,IT104 is present, then all are required
- 2. P0607 If either IT106,IT107 is present, then all are required
- 3. P0809 If either IT108,IT109 is present, then all are required
- 4. P1011 If either IT110,IT111 is present, then all are required

### **Notes:**

1. VALID CARD NUMBERS AND THEIR DESCRIPTIONS:

MA02 Returns M380 Initial/spot purchase M381 Raw Materials Steel M382 M390 North American parts M391 Supplemental M394 Supply parts M395 Transportation M621 Tier 1 of direct supply

M622 Tier 2 of direct supply

M640 Office supplies

- 2. 'YU' PART NUMBERS ARE TEN (10) DIGITS & DO NOT HAVE A TWO (2) DIGIT COLOR CODE.
- 3. DATA ELEMENT IS MANDATORY FOR THE FOLLOWING CARD NUMBERS: M390, M391,M380,M381, & M382

DATA ELEMENT IS OMMITTED FOR THE FOLLOWING CARD NUMBERS: M621, M622, M640, M394, M395, & MA02

IF THE CARD CODE IS A M621, M622, M640, M395, OR MA02, DO NOT SEND A NEGATIVE PRICE, JUST THE POSITIVE PRICE QUOTED.

- 4. MAXIMUM TWELVE M390 CARD NUMBERS ON A MANIFEST
- THE IT107 FIELD (PART NUMBER) SHOULD NOT INCLUDE ANY DASHES OR ANY OTHER SPECIAL CHARACTERS.



# **REF - Reference Identification**

Pos: 120 Max: 2 Detail – Mandatory

Detail – Mandatory Loop: IT1 Elements: 2

User Option(Usage): Used

To specify identifying information

**Element Summary:** 

		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ <u>.</u>
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
REF01	128	Reference Identification Qualifier	M	ID	2/2	Must use
		Description:				
		Code qualifying the Reference Identification				
		Only use codes MK or IK - Refer notes 1,2,3				
REF02	127	Reference Identification	M	AN	1/30	Must Use
		<b>Description:</b>				
		Reference information as defined for a particular				
		Transaction Set or as specified by the Reference				
		Identification Qualifier				
		Refer notes 1,2				

### **Notes:**

- 1 THIS FIELD IS MANDATORY FOR ALL CARD CODES (EVERY GROUP OF IT101).
- 2. Must have at least 1 occurrence of REF01 with value of MK
- 3. If REF01 is MK, REF02 will be the 8 character Manifest Number

  If REF01 is IK, REF02 will be the Suppliers Invoice Number this is optional.



# **DTM - Date/Time Reference**

Pos: 150 Max: 1

Detail – Mandatory Loop: IT1 Elements: 2

User Option(Usage): Used

To specify pertinent dates and times

X12 ANSI REQUIREMENTS Ver. 4010						TOYOTA REQ <u>.</u>
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
DTM01	374	Date/Time Qualifier	M	ID	3/3	Must use
		Description:  Code specifying type of date or time, or both date and time				
		Only use code 050				
DTM02	373	Date	M	DT	8/8	Must Use
		Description:				
		Date expressed as CCYYMMDD				
		TMM Receive Date (Pick-Up Date)				



# TDS - Total Monetary Value Summary

Pos: 010 Max: 1 Summary - Mandatory Loop: N/A Elements: 1

User Option(Usage): Must Use

To specify the total invoice discounts and amounts

# **Element Summary:**

		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA
						REQ <u>.</u>
<u>Ref</u>	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
TDS01	610	Amount	M	N2	1/10	Must use
		<b>Description:</b>				
		Monetary amount				

### **Semantics:**

1. TDS01 is the total amount of invoice (including charges, less allowances) before terms discount (if discount is applicable).



# **CTT - Transaction Totals**

Pos: 070 Max: 1 Summary - Optional Loop: N/A Elements: 1

User Option(Usage): Must Use

To transmit a hash total for a specific element in the transaction set

		X12 ANSI REQUIREMENTS Ver. 4010				TOYOTA REQ <u>.</u>
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
CTT01	354	Number of Line Items Description: Total number of line items (IT1 Segments) in the transaction set	M	N0	1/6	Must use



# **SE - Transaction Set Trailer**

Pos: 080 Max: 1 Summary - Mandatory Loop: N/A Elements: 2

User Option(Usage): Must use

To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

**Element Summary:** 

X12 ANSI REQUIREMENTS Ver. 4010						TOYOTA REQ <u>.</u>
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
SE01	96	Number of Included Segments Description: Total number of segments included in a transaction set including ST and SE segments	M	N0	1/10	Must use
SE02	329	Transaction Set Control Number  Description:  Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set	M	AN	4/9	Must use

## **Comments:**

1. SE is the last segment of each transaction set.



# **GE - Functional Group Trailer**

Pos: Max: 1 Not Defined - Mandatory Loop: N/A Elements: 2

User Option(Usage): Must use

To indicate the end of a functional group and to provide control information

**Element Summary:** 

X12 ANSI REQUIREMENTS Ver. 4010						TOYOTA REQ <u>.</u>
Ref	<u>Id</u>	Element Name	Req	<b>Type</b>	Min/Max	<u>Usage</u>
GE01	97	Number of Transaction Sets Included	M	N0	1/6	Must use
GE02	28	Description: Total number of transaction sets included in the functional group or interchange (transmission) group terminated by the trailer containing this data element Group Control Number Description:	M	N0	1/9	Must use
		Assigned number originated and maintained by the sender				

### **Semantics:**

1. The data interchange control number GE02 in this trailer must be identical to the same data element in the associated functional group header, GS06.

### **Comments:**

1. The use of identical data interchange control numbers in the associated functional group header and trailer is designed to maximize functional group integrity. The control number is the same as that used in the corresponding header.



# **IEA - Interchange Control Trailer**

Pos: Max: 1 Not Defined - Mandatory Loop: N/A Elements: 2

User Option(Usage): Must use

To define the end of an interchange of zero or more functional groups and interchange-related control segments

X12 ANSI REQUIREMENTS Ver. 4010					TOYOTA REQ <u>.</u>	
Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
IEA01	I16	Number of Included Functional Groups Description: A count of the number of functional groups included in an interchange	M	N0	1/5	Must use
IEA02	I12	Interchange Control Number Description: A control number assigned by the interchange sender	M	N0	9/9	Must use