

Implementation Guidelines for EDI Conventions

Addendum

856 - 3060 Ship Notice / Manifest

REQUIREMENTS

IMPLEMENTATION GUIDELINES FOR EDI CONVENTIONS ADDENDUM

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Introduction

This document shall act as an addendum to $\underline{\text{Amtex 856 - Implementation}}$ Guidelines for EDI Conventions - 3060, which will be used by all Amtex Plants.

The intent of this document is to provide the user with specific requirements of the Amtex guidelines that shall be used when trading documents with Amtex. All information presented here shall be consistent with those guidelines

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Segment Usage Overview

The following tables contain a column that compares segment usage according to the Amtex standard versus specific requirements by Amtex. Mandatory (M), Optional (O) or Not Used (N) usage is indicated for both columns, and where it is deemed necessary to add further explanation, a "Note Code" has been added with its respective explanation found in the **Specific** Usage of Individual Segments section.

HEADER SEGMENT DESCRIPTION TABLE

SEG ID	TITLE	USAGE AMTEX	AMTEX	NOTE CODE
ST BSN DTM	Transaction Set header Beginning Segment for Shipping Notice Date/Time Reference	М М О	M M M	01 02

DETAIL (SHIPMENT LEVEL) SEGMENT DESCRIPTION TABLE

SEG ID	TITLE	USAGE AMTEX		NOTE CODE
HL MEA	Hierarchical Level Measurements	M O	M M	0.3
TD1	Carrier Details (Quantity and Weight)	0	0	
TD5	Carrier Details (Routing/Transit Time)	0	M	04
TD3	Carrier Details (Equipment)	0	M	05
FOB	F.O.B. Related Instructions	0	0	
REF	Reference Identification	0	M	06
N1	Name	0	M	07

DETAIL (TARE LEVEL) SEGMENT DESCRIPTION TABLE

SEG ID	TITLE	USAGE AMTEX	AMTE	NOTE EX CODE
HL	Hierarchical Level	O	O	08
REF	Reference Identification	M	M	09

Segment Usage Overview (continued)

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DETAIL (ITEM LEVEL) SEGMENT DESCRIPTION TABLE

SEG ID	TITLE	USAGE AMTEX	AMTEX	NOTE CODE
HL LIN SN1 PRF CLD REF	Hierarchical Level Line Item Detail Item Detail Shipment Purchase Order Reference Load Detail Reference Identification	M M M O O	M M M M M	10 11 12 13 14

SUMMARY / TRAILER SEGMENT DESCRIPTION TABLE

SEG	TITLE	USAGE	NOTE
ID		AMTEX	AMTEX CODE
CTT	Transaction Totals	M	M
SE	Transaction Set Trailer	M	M

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Specific Usage of Individual Segments

Note Code	Definition
01	Ship Notice Number (BSN02) shall have a maximum size of 9 characters for Amtex ASN's. This shall be a unique Supplier assigned number that is not repeated within a one year period.
02	The use of one DTM segment is mandatory in the Heading Area for Amtex ASN's and it shall have a qualifier of "011" to specify Shipped Date/Time.
03	The use of one MEA segment to specify Gross Shipment Weight is mandatory for Amtex ASN's at the Shipment Level.
04	The use of one TD5 segment is mandatory for Amtex ASN's at the Shipment Level.
05	The use of one TD3 segment is mandatory for Amtex ASN's at the Shipment Level.
06	The use of two REF segments is mandatory for Amtex ASN's at the Shipment Level. One shall have an REF01 qualifier of "BM" (Bill of Lading), and the second shall have an REF01 qualifier of "PK" (Packing Slip Number).
07	The use of two N1 segment is mandatory for Amtex ASN's at the Shipment Level. One shall have an N101 qualifier of "SF" (Shipfrom), and the second shall have an N101 qualifier of "ST" (ShipTo).
08	The use of the HL segment at the Tare Level should be used when there is the need to specify a Master or Mixed container label serial number, and shall point to the shipment level.
09	The use of one REF segment at the Tare Level is mandatory if an HL segment indicating Tare Level has been used. This segment shall contain the Master or Mixed container label serial number, including the scanned data identifier.
10	The use of at least one HL segment at the Item Level is mandatory for Amtex ${\rm ASN's.}$
11	The use of at least one LIN segment is mandatory at the Item Level for ${\tt Amtex\ ASN's.}$
12	The use of one SN1 segment per LIN loop is mandatory for Amtex ASN's.
13	The use of one PRF segment per LIN loop is mandatory for Amtex ASN's.
14	The use of at least one CLD loop per LIN loop is mandatory for Amtex ASN' s.

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The use of at least one REF segment per CLD loop is mandatory for Amtex ASN's. This segment shall contain the individual container label **serial number**, including the scanned data identifier (REF*LS). Serial number is an alpha/numeric field, 1 to 9 characters in length.

For some products (such as yarn, fiber, and primary backing materials, a second segment must be included containing the $\underline{\text{lot}}$ $\underline{\text{number}}$ (REF*LT) information. Lot number is an alpha/numeric field 1 to 10 characters in length.

There is an additional requirement for Yarn suppliers. They are requested to use the ${\tt REF \star CJ}$ in order to supply a cone count. Reference example 3.

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EXAMPLE 1

Amtex ASN Example Original ASN Ship via Truck

3 Boxes wrapped onto a pallet, with Master Label affixed to the outside of the shrink wrap

HEADER INFORMATION

Transaction	ID No.:	3021
Shipment ID	No.:	227634
Ship Notice	Date:	09-05-90
Ship Notice	Time:	10:40
Ship Date:		09-05-90
Ship Time:		10:38

SHIPMENT LEVEL INFORMATION

Gross Weight: 7500 lbs.
Containers: 1
SCAC Code: RDWY

Delivery Mode: Motor Carrier

Trailer No.: 4791
Bill of Lading No.: 227634
Packing List No.: 227634
Ship From (Supplier): 12345
Ship To (F/A Plant): 01

TARE LEVEL INFORMATION

Master Label No.: M87532

ITEM LEVEL INFORMATION

Part Number: 2125082 Quantity Shipped: 300 pieces Purchase Order No.: 9586

Containers: 3
Qty/Container: 100
Container Label Serial Numbers: \$82581
\$82582
\$82583

Lot Numbers: 1079142 (respectively) 1079142 1079142

TRAILER INFORMATION

Total Hierarchical Levels: 3
Transaction ID No.: 3021

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EDI FORMAT	INTERPRETATION
ST*856*3021	ANSI Transaction Set 856 Transaction Set Control No. = 3021
BSN*00*227634*900905*1040	Status = 00 (Original) SID No. = 227634 Date Created = 09/05/90 Time Created = 10:40 am
DTM*011*900905*1038	Ship Date = 09/05/90 Ship Time = 10:38 am
HL*1**S	Hierarchical ID Number = 1 Hierarchical Level = Shipment
MEA*PD*G*7500*LB	Gross Weight = 7500 pounds
TD1*PLT90*1	Shipping Container = 1 Pallet
TD5*B*02*RDWY*M	Carrier = Roadway Mode = Motor Carrier
TD3*TL**4791	Trailer Number = 4791
REF*BM*227634	Bill of Lading = 227634
REF*PK*227634	Packing List No. = 227634
N1*SF**92*12345	Ship-From (Supplier) ID = 12345
N1*ST**92*01	Ship-To (F/A Plant) ID = 01
HL*2*1*T	Hierarchical ID Number = 2 Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Tare
REF*LS*M87532	Master Label Serial Number = M87532
HL*3*2*I	Hierarchical ID Number = 3 Hierarchical Parent ID Number = 2 (Tare) Hierarchical Level = Item
LIN**BP*2125082	Buyer's Part Number = 2125082
SN1**300*PC	Units Shipped = 300 pieces
PRF*9586	Purchase Order Number = 9586
CLD*3*100*BOX90	Load Detail = 3 Boxes @ 100 each
REF*LS*S82581	Container Label Serial No. = S82581
REF*LT*1079142	Container Lot number = 1079142

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REF*LS*S82582	Container Label Serial No. = S82582
REF*LT*1079142	Container Lot number = 1079142
REF*LS*S82583	Container Label Serial No. = S82583
REF*LT*1079142	Container Lot number = 1079142
CTT*3*300	Number of HL segments = 3 Accum Quantity in SN1 segments = 300
SE*24*3021	Total Number of Segments = 24 Transaction Set Control Number = 3021

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EXAMPLE 2

Amtex ASN Example Original ASN Ship via Truck 5 Individual Containers

HEADER INFORMATION

Transaction	ID No.:	3023
Shipment ID	No.:	172611
Ship Notice	Date:	09-05-90
Ship Notice	Time:	11:02
Ship Date:		09-05-90
Ship Time:		11:00

SHIPMENT LEVEL INFORMATION

Ship To (F/A Plant):

Gross Weight: 7500 lbs. Containers: SCAC Code: RDWY Delivery Mode: Motor Carrier Trailer No.: Bill of Lading No.: 172611
Packing List No.: 172611
Ship From (Supplier): 12345
Ship To (F/A Plant): 01

ITEM LEVEL INFORMATION ITEM LEVEL INFORMATION

Part Number: 3621870 Part Number: 3621880
Quantity Shipped: 50 pieces Quantity Shipped: 50 pieces
Purchase Order No: 9223 Purchase Order No: 9224
Containers: 1 Containers: 1
Qty/Container: 50 Qty/Container: 50
Container Label Serial Number: Container Label Serial Number: \$26529 S26529 S27812

ITEM LEVEL INFORMATION ITEM LEVEL INFORMATION

Part Number: 3621890 Part Number: 3332270
Quantity Shipped: 50 pieces Quantity Shipped: 100 pieces
Purchase Order No: 9225 Purchase Order No: 9211
Containers: 1 Containers: 2
Qty/Container: 50 Qty/Container: 50
Container Label Serial Number: S36511

S45213

TRAILER INFORMATION

Total Hierarchical Levels: 5
Transaction ID No.: 30 Transaction ID No.: 3023

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EXAMPLE 2 (EDI detail continued)	
EDI FORMAT	INTERPRETATION
ST*856*3023	ANSI Transaction Set 856 Transaction Set Control No. = 3023
BSN*00*172611*900905*1102	Status = 00 (Original) SID No. = 172611 Date Created = 09/05/90 Time Created = 11:02 am
DTM*011*900905*1100	Ship Date = 09/05/90 Ship Time = 11:00 am
HL*1**S	Hierarchical ID Number = 1 Hierarchical Level = Shipment
MEA*PD*G*7500*LB	Gross Weight = 7500 pounds
TD1*BOX90*5	Shipping Container = 5 Boxes
TD5*B*02*RDWY*M	Carrier = Roadway Mode = Motor Carrier
TD3*TL*4222	Trailer Number = 4222
REF*BM*172611	Bill of Lading = 172611
REF*PK*172611	Packing List No. = 172611
N1*SF**92*12345	Ship-From (Supplier) ID = 12345
N1*ST**92*01	Ship-To (F/A Plant) ID = 01
HL*2*1*I	Hierarchical ID Number = 2 Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Item
LIN**BP*3621870	Buyer's Part Number = 3621870
SN1**50*PC	Units Shipped = 50 pieces
PRF*9223	Purchase Order Number = 9223
CLD*1*50*BOX90	Load Detail = 1 Box @ 50 each
REF*LS*S26529	Container Label Serial No. = S26529
HL*3*1*I	Hierarchical ID Number = 3 Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Item
LIN**BP*3621880	Buyer's Part Number = 3621880

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SN1**50*PC Units Shipped = 50 pieces PRF*9224 Purchase Order Number = 9224 CLD*1*50*BOX90 Load Detail = 1 Box @ 50 each REF*LS*S27812 Container Label Serial No. = S27812 HL*4*1*I Hierarchical ID Number = 4Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Item LIN**BP*3621890 Buyer's Part Number = 3621890 SN1**50*PC Units Shipped = 50 pieces PRF*9225 Purchase Order Number = 9225 CLD*1*50*BOX90 Load Detail = 1 Box @ 50 each REF*LS*S36511 Container Label Serial No. = S36511 HL*5*1*I Hierarchical ID Number = 5Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Item LIN**BP*3332270 Buyer's Part Number = 3332270 SN1**100*PC Units Shipped = 100 pieces PRF*9211 Purchase Order Number = 9211 CLD*2*50*BOX90 Load Detail = 2 Boxes @ 50 each REF*LS*S45212 Container Label Serial No. = S45212 REF*LS*S45213 Container Label Serial No. = S45213 CTT*5*250 Number of HL Segments = 5 Accum Quantity in SN1 Segments = 250 SE*39*3023 Total Number of Segments = 39 Transaction Set Control Number = 3023

EXAMPLE 3

Amtex ASN Example Original ASN Ship via Truck 1 Individual Container

HEADER INFORMATION

Transaction ID No.: 3044

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Shipment ID No.:	172612
Ship Notice Date:	09-05-90
Ship Notice Time:	11:02
Ship Date:	09-05-90
Ship Time:	11:00

SHIPMENT LEVEL INFORMATION

Gross Weight: 630 lbs.
Containers: 1
SCAC Code: RDWY

Delivery Mode: Motor Carrier

Trailer No.: 4222
Bill of Lading No.: 172612
Packing List No.: 172612
Ship From (Supplier): 12345
Ship To (F/A Plant): 01

ITEM LEVEL INFORMATION

Part Number: 3621870 Quantity Shipped: 630 pounds

Quantity Shipped: 630 pour Purchase Order No.: 9223
Containers: 1
Qty/Container: 630
Container Label Serial Number: S27812
Container Lot Number: W038287

Container Cone Count: 8

EXAMPLE 3 (EDI detail continued)

	EDI FORMAT	
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ST*856*3044 ANSI Transaction Set 856

Transaction Set Control No. = 3044

BSN*00*172612*900905*1102 Status = 00 (Original)

SID No. = 172612

Date Created = 09/05/90 Time Created = 11:02 am

DTM*011*900905*1100 Ship Date = 09/05/90

Ship Time = 11:00 am

HL*1**S Hierarchical ID Number = 1

Hierarchical Level = Shipment

MEA*PD*G*630*LB Gross Weight = 630 pounds

TD1*BAL90*1 Shipping Container = 1 BAL90

TD5*B*02*RDWY*M Carrier = Roadway
Mode = Motor Carrier

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TD3*TL*4222	Trailer Number = 4222
REF*BM*172612	Bill of Lading = 172612
REF*PK*172612	Packing List No. = 172612
N1*SF**92*12345	Ship-From (Supplier) ID = 12345
N1*ST**92*01	Ship-To (F/A Plant) ID = 01
HL*2*1*I	Hierarchical ID Number = 2 Hierarchical Parent ID Number = 1 (Ship) Hierarchical Level = Item
LIN**BP*3621870	Buyer's Part Number = 3621870
SN1**630*LB	Units Shipped = 630 pounds
PRF*9223	Purchase Order Number = 9223
CLD*1*630*BAL90	Load Detail = 1 BAL90 @ 630 pounds
REF*LS*S26529	Container Label Serial No. = S26529
REF*LT*W038387	Container Lot Number W038387
REF*CJ*24	The BAL90 contains 24 cones
CTT*2*630	Number of HL Segments = 2 Accum Quantity in SN1 Segments = 630
SE*23*3044	Total Number of Segments = 23 Transaction Set Control Number = 3044

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